

Installation Instructions



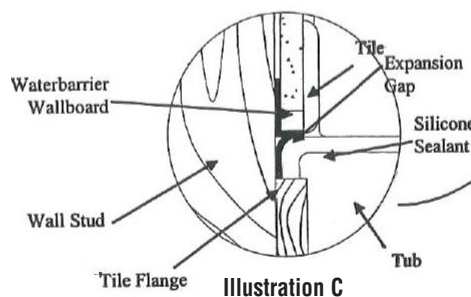
PFTLKC - 2 Piece tile flange kit PFTLK - 3 Piece tile flange kit

Installation Instructions

1. Deck Installation: Deck surface can be any width. Be certain to allow for thickness of wall board and tile or other surface material between deck (see "Height to Lip" in product dimensions section) and underside of tub lip (See Illustration A)

2. Alcove/Corner Installation: Wooden 1" x 4" support stringers must be attached to surrounding walls at recommended height (see "Height to Lip" in Product Dimensions section) (see Illustration B). If using an apron, refer to specific apron installation instructions provided with that product. NOTE: Alcove and corner installations require the use of a Tile Flange Kit (Model PFTLK or PFTLKC) to prevent water from coming in contact with wall board. After flanging is complete, set product in place to check fit and make certain it can be properly leveled. Caution: if tub is not level (use deck surface for checking level) water will not drain properly.

3. The tub MUST be supported by the tub bottom and not the tub lip. The lip should only rest on the finished deck surface or support stringers. The tub bottom must be supported by a setting compound (see illustration A & B) such as cement or mortar (fast cure materials are not recommended due to excessive shrink). A sheet of plastic film, both under and on top of compound, is recommended as a barrier. The tub should be set in place (do not handle whirlpool by piping) while compound is still soft so that the compound will conform to the tub bottom. Tub should be worked down into compound until lip of tub just makes contact with finished deck surface or support stringers. It may be necessary to partially fill tub with water to aid in properly setting the tub.



4. Verify that product is level by checking tub deck surface
5. Locate fill spout and supply lines where desired. If spout and supply lines are to be installed on deck of tub, mark the location and drill pilot holes from acrylic side of product. Using proper size hole saw, drill spout and supply line holes from acrylic side of product as well.
6. Connect water supply lines and waste overflow.

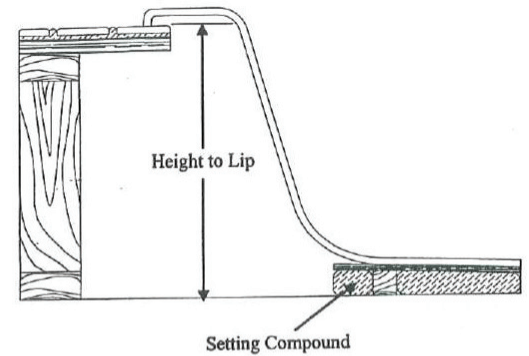


Illustration A

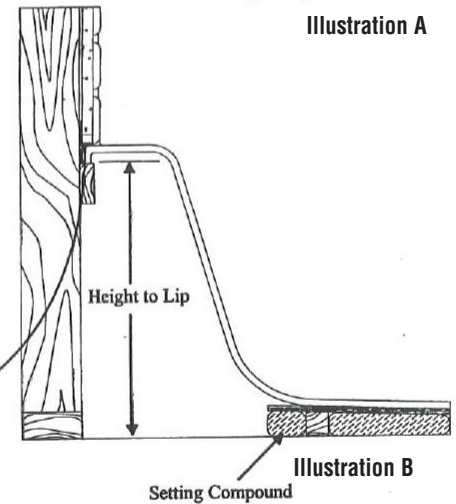


Illustration B

7. Electrical connection is simply made by plugging whirlpool cord (shipped with cord and plug) into specified dedicated 120V/20A GFCI outlet.
8. After plumbing and electrical connections have been made, the tub should be cleaned of dirt and debris. In finish-out of Corner/Alcove installation, be certain to allow for an expansion gap between wall board and tub deck as well as between tile and other wall material and tub deck (see illustration C).

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Operational Testing

Close drain and fill tub until water is 2-3 inches above the whirlpool jets. DO NOT OPERATE WHIRLPOOL UNLESS THE JETS ARE COMPLETELY IMMERSED. When filled, activate air switch and rotate air control knob(s) counter clockwise to the open position. Check for leaks at, drain, overflow, pump fittings, all jets and at suction fittings.

Warning

Never allow the weight of tub to be supported by lip on deck or stringers, as this could result in product failure and void warranty. If utilities are available, level and fill tub with water and test for proper operation and drainage or possible water leaks due to transit/handling damage.

